

Date: Friday, 23/01/2009 7:23:13 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45147		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251189
This Issue	: 23/01/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D212-725-1
First Issue	: / /	Project Number	: N/A
Previous Run	: 42691	Drawing Revision	:
Written By	: <u> </u>	Material	: N/A
Checked & Approved By	: <u> </u>	Due Date	: 30/01/2009
Comment	:	Qty:	1
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-189 with Dart IPP D212-725-1-189"
Send a copy of this IPP

 09.01.23

2.0	D2127251189	Filler Web
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
FILLER WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE
Pick:Qty Part Number Description Batch
1 D212-725-1-189 FILLER WEB
Attach serviceable tags

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-189 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45147

Part Number: D2127251189

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:23:13 AM
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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45147	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251189
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42691	Material : N/A
Written By : <u> </u>	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By : <u> </u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-189 with Dart IPP D212-725-1-189"

Send a copy of this IPP

u 09.01.23

2.0	D2127251189	Filler Web
-----	-------------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

FILLER WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-189 FILLER WEB 46321

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-189 REV. 2

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:13 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45147

Part Number: D2127251189

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-08-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.53**Discrepancy:

Fabricate D212-725-1-189, Filler Web for Dart Aerospace.

Resolution:

D212-725-1-189, Filler Web fabricated IAW D212-725-1 Dwg Pg. 60, Fig. 24,25. Material 2024T3 .063, Batch No. 2511.

1.53 Work Done By: Kelly Alliston**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.54Discrepancy:

Fabricate D212-725-1-191, Shim for Dart Aerospace.

Resolution:

D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60, Fig. 24,25. Material 2024T3 .063, Batch No. 2511.

1.54 Work Done By: Kelly Alliston**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.55Discrepancy:

Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:

D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65, Fig. 27. Material 2024T3 .025, Batch No. .3452

1.55 Work Done By: Alvin Werner**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.56Discrepancy:

Fabricate D212-725-1-197, Cowl Bracket for Dart Aerospace.

Resolution:

D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 2024T3 .063, Batch No. 1947

1.56 Work Done By: Jason Chanthayong**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****